

FIG. 1a

FIG. 1d

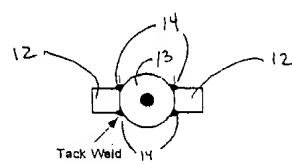
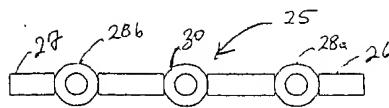


FIG. 1b

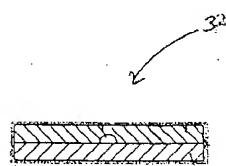


FIG. 1e

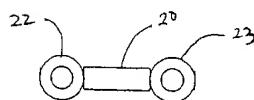


FIG. 1c

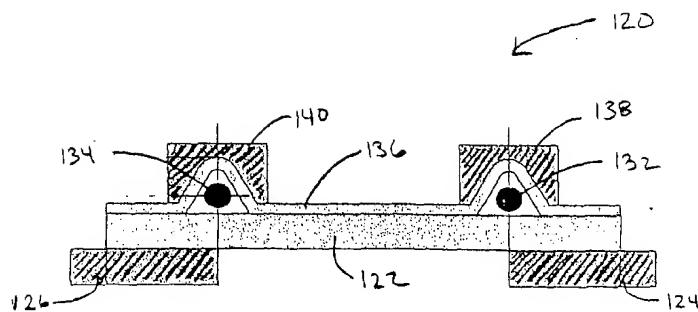


FIG. 2b

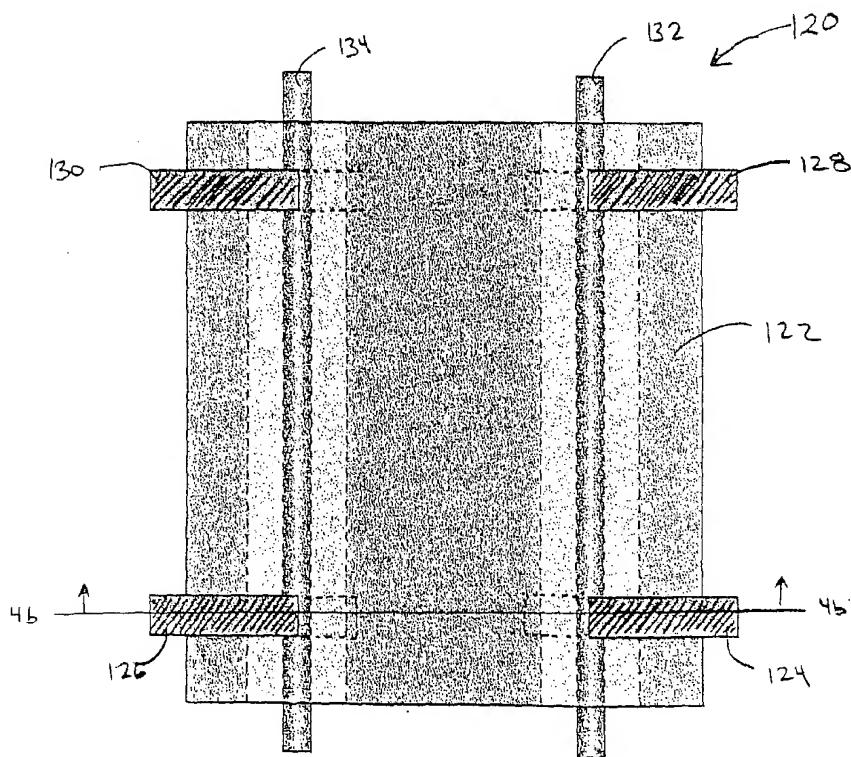


FIG. 2a

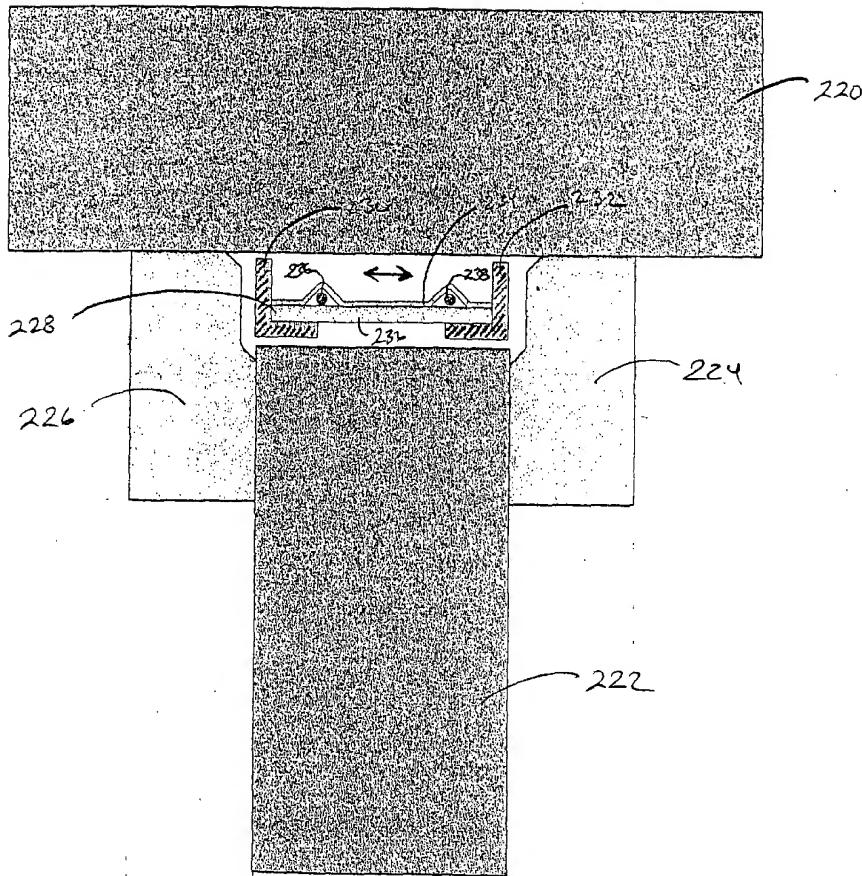


Fig. 3a

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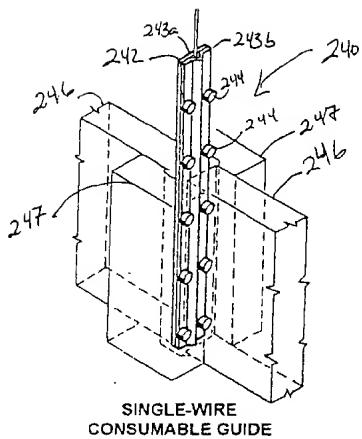
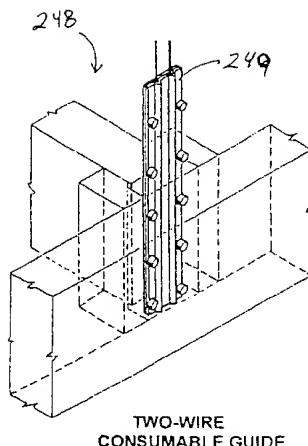


FIG. 36



**TWO-WIRE  
CONSUMABLE GUIDE**

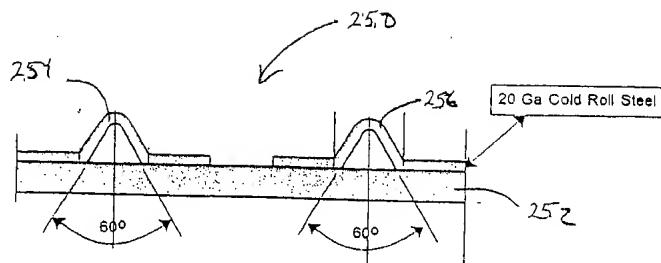


FIG. 4

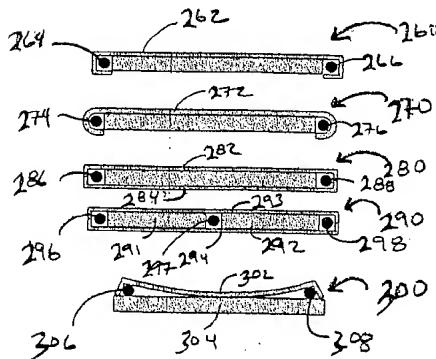
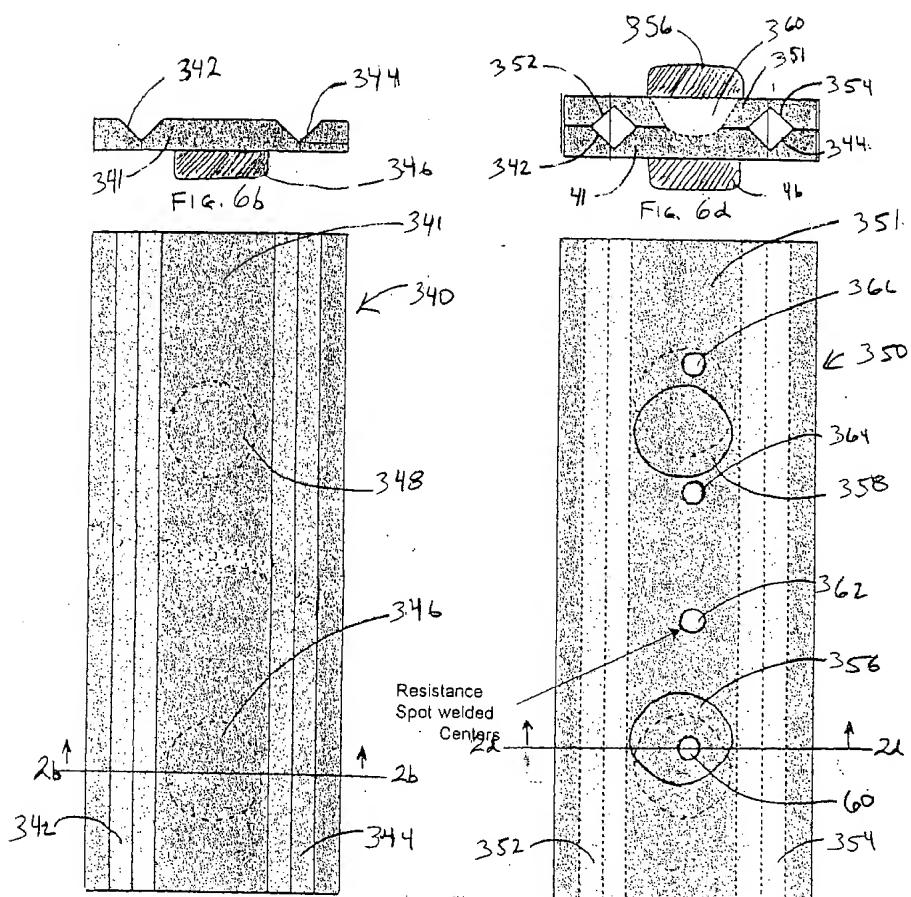


FIG. 5

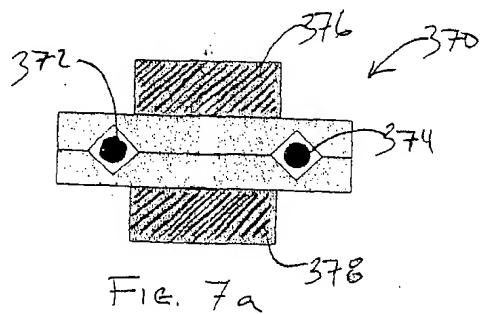
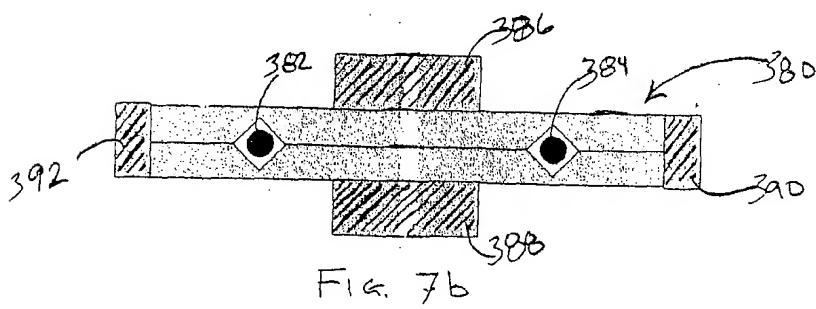
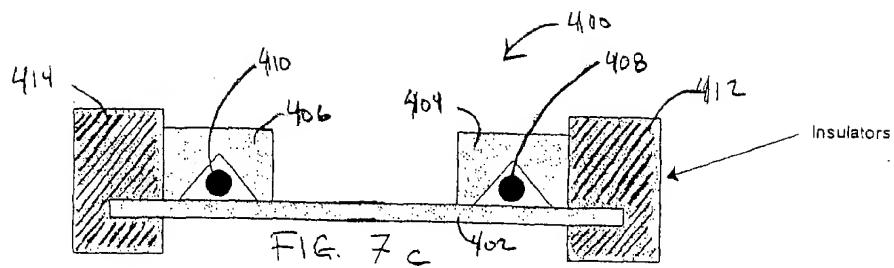


### Single Plate

## Sandwiched Plates

FIG. 6a

FIG. 6c



1000 800 600 400 200

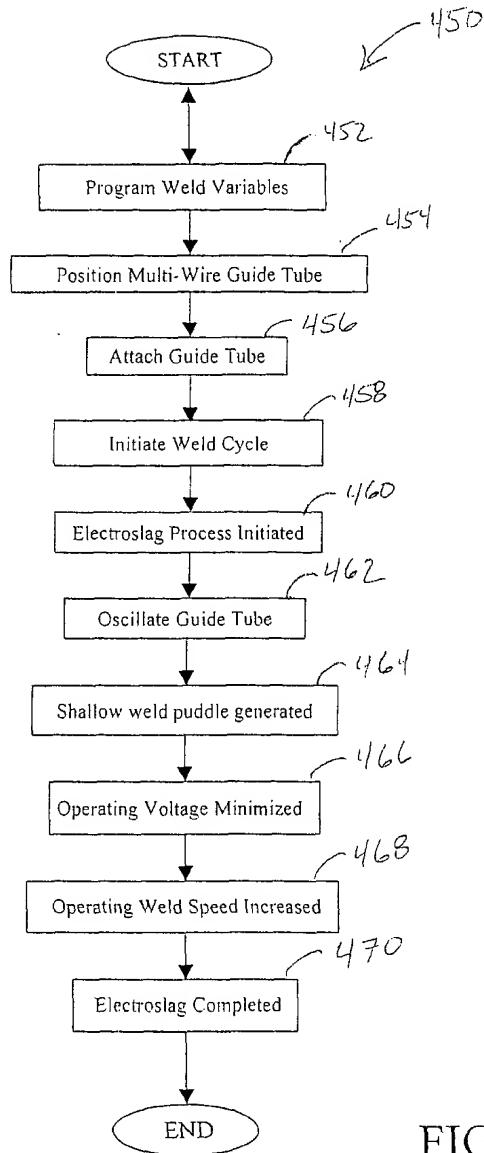


FIG. 8

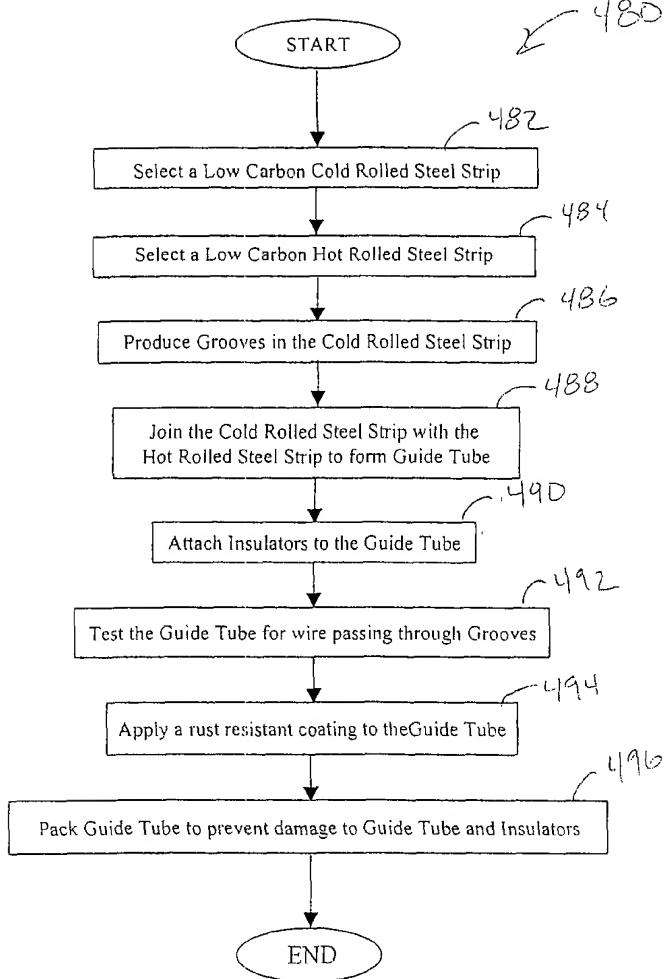


FIG. 9